



AlCrNX Coated

### Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank Ø	AlCrNX Coated Part #
1/2	.5000	1-5/8	4	.030	1/2	<a href="#">REX5156</a>
1/2	.5000	1-5/8	4	.060	1/2	<a href="#">REX5157</a>
1/2	.5000	1-5/8	4	.090	1/2	<a href="#">REX5158</a>
1/2	.5000	1-5/8	4	.120	1/2	<a href="#">REX5159</a>
1/2	.5000	1-5/8	6	—	1/2	<a href="#">REX5162</a>
1/2	.5000	1-5/8	6	.015	1/2	<a href="#">REX5163</a>
1/2	.5000	1-5/8	6	.030	1/2	<a href="#">REX5164</a>
1/2	.5000	1-5/8	6	.060	1/2	<a href="#">REX5165</a>
1/2	.5000	1-5/8	6	.090	1/2	<a href="#">REX5166</a>
1/2	.5000	1-5/8	6	.120	1/2	<a href="#">REX5167</a>
1/2	.5000	2-1/8	4	—	1/2	<a href="#">REX5170</a>
1/2	.5000	2-1/8	4	.015	1/2	<a href="#">REX5171</a>
1/2	.5000	2-1/8	4	.030	1/2	<a href="#">REX5172</a>
1/2	.5000	2-1/8	4	.060	1/2	<a href="#">REX5173</a>
1/2	.5000	2-1/8	4	.090	1/2	<a href="#">REX5174</a>
1/2	.5000	2-1/8	4	.120	1/2	<a href="#">REX5175</a>
1/2	.5000	2-5/8	5	—	1/2	<a href="#">REX5178</a>
1/2	.5000	2-5/8	5	.015	1/2	<a href="#">REX5179</a>
1/2	.5000	2-5/8	5	.030	1/2	<a href="#">REX5180</a>
1/2	.5000	2-5/8	5	.060	1/2	<a href="#">REX5181</a>
1/2	.5000	2-5/8	5	.090	1/2	<a href="#">REX5182</a>
1/2	.5000	2-5/8	5	.120	1/2	<a href="#">REX5183</a>
1/2	.5000	3-1/4	6	—	1/2	<a href="#">REX5186</a>
1/2	.5000	3-1/4	6	.015	1/2	<a href="#">REX5187</a>
1/2	.5000	3-1/4	6	.030	1/2	<a href="#">REX5188</a>
1/2	.5000	3-1/4	6	.060	1/2	<a href="#">REX5189</a>
1/2	.5000	3-1/4	6	.090	1/2	<a href="#">REX5190</a>
1/2	.5000	3-1/4	6	.120	1/2	<a href="#">REX5191</a>
5/8	.6250	3/4	3	—	5/8	<a href="#">REX5194</a>
5/8	.6250	3/4	3	.015	5/8	<a href="#">REX5195</a>
5/8	.6250	3/4	3	.030	5/8	<a href="#">REX5196</a>
5/8	.6250	3/4	3	.060	5/8	<a href="#">REX5197</a>
5/8	.6250	3/4	3	.120	5/8	<a href="#">REX5199</a>
5/8	.6250	1-5/8	3-1/2	—	5/8	<a href="#">REX5203</a>
5/8	.6250	1-5/8	3-1/2	.015	5/8	<a href="#">REX5204</a>
5/8	.6250	1-5/8	3-1/2	.030	5/8	<a href="#">REX5205</a>
5/8	.6250	1-5/8	3-1/2	.060	5/8	<a href="#">REX5206</a>
5/8	.6250	1-5/8	3-1/2	.090	5/8	<a href="#">REX5207</a>
5/8	.6250	1-5/8	3-1/2	.120	5/8	<a href="#">REX5208</a>



NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



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Tool application data [pages 208-212](#).